



ISO 965 del 2
DIN 13 Del 13/20
Mått i mm

Bas-diameter	Stigning	External thread / Utvärdig gänga tol. 6g						Internal thread / Invändig gänga tol. 6H				Section at minor diam.	Stress area
		Major diameter		Pitch diameter		Minor diameter		Pitch diameter		Minor diameter			
B=Dmin	P	dmax	dmin	d2max	d2min	d3max	d3min	D2min	D2max	D1min	D1max	mm2	mm2
												Ad3	A
1	0,25	1,000	0,933	0,838	0,785	0,693	0,630	0,838	0,894	0,729	0,785	0,377	0,460
1,1	0,25	1,100	1,033	0,938	0,885	0,793	0,730	0,938	0,994	0,829	0,885	0,494	0,588
1,2	0,25	1,200	1,133	1,038	0,985	0,893	0,830	1,038	1,094	0,929	0,985	0,626	0,732
1,4	0,3	1,400	1,325	1,205	1,149	1,032	0,964	1,205	1,265	1,075	1,142	0,837	0,983
1,6	0,35	1,581	1,496	1,354	1,291	1,152	1,075	1,373	1,458	1,221	1,321	1,075	1,27
1,8	0,35	1,781	1,696	1,554	1,491	1,352	1,275	1,573	1,658	1,421	1,521	1,474	1,70
2	0,4	1,981	1,886	1,721	1,654	1,490	1,407	1,740	1,830	1,567	1,679	1,788	2,07
2,2	0,45	2,180	2,080	1,888	1,817	1,628	1,540	1,908	2,003	1,713	1,838	2,133	2,48
2,5	0,45	2,480	2,380	2,188	2,117	1,928	1,840	2,208	2,303	2,013	2,138	2,980	3,39
3	0,5	2,980	2,874	2,655	2,580	2,367	2,273	2,675	2,775	2,459	2,599	4,475	5,03
3,5	0,6	3,479	3,354	3,089	3,004	2,743	2,635	3,110	3,222	2,850	3,010	6,000	6,78
4	0,7	3,978	3,838	3,523	3,433	3,119	3,002	3,545	3,663	3,242	3,422	7,749	8,78
4,5	0,75	4,478	4,338	3,991	3,901	3,558	3,439	4,013	4,131	3,688	3,878	10,07	11,3
5	0,8	4,976	4,826	4,456	4,361	3,995	3,869	4,480	4,605	4,134	4,334	12,69	14,2
6	1	5,974	5,794	5,324	5,212	4,747	4,596	5,350	5,500	4,917	5,153	17,89	20,1
7	1	6,974	6,794	6,324	6,212	5,747	5,596	6,350	6,500	5,917	6,153	26,18	28,9
8	1,25	7,972	7,760	7,160	7,042	6,438	6,272	7,188	7,348	6,647	6,912	32,84	36,6
9	1,25	8,972	8,760	8,160	8,042	7,438	7,272	8,188	8,348	7,647	7,912	43,78	48,1
10	1,5	9,968	9,732	8,994	8,862	8,128	7,938	9,026	9,206	8,376	8,676	52,30	58,0
11	1,5	10,968	10,732	9,994	9,862	9,128	8,938	10,026	10,206	9,376	9,676	65,90	72,3
12	1,75	11,966	11,701	10,829	10,679	9,819	9,602	10,863	11,063	10,106	10,441	76,25	84,3
14	2	13,962	13,682	12,663	12,503	11,508	11,271	12,701	12,913	11,835	12,210	104,7	115
16	2	15,962	15,682	14,663	14,503	13,508	13,271	14,701	14,913	13,835	14,210	144,1	157
18	2,5	17,958	17,623	16,334	16,164	14,891	14,625	16,376	16,600	15,294	15,744	175,1	193
20	2,5	19,958	19,623	18,334	18,164	16,891	16,625	18,376	18,600	17,294	17,744	225,2	245
22	2,5	21,958	21,623	20,334	20,164	18,891	18,625	20,376	20,600	19,294	19,744	281,5	303
24	3	23,952	23,577	22,003	21,803	20,271	19,955	22,051	22,316	20,752	21,252	324,3	353
27	3	26,952	26,577	25,003	24,803	23,271	22,955	25,051	25,316	23,752	24,252	427,1	459
30	3,5	29,947	29,522	27,674	27,462	25,653	25,306	27,727	28,007	26,211	26,771	519,0	561
33	3,5	32,947	32,522	30,674	30,462	28,653	28,306	30,727	31,007	29,211	29,771	647,2	694
36	4	35,940	35,465	33,342	33,118	31,033	30,655	33,402	33,702	31,670	32,270	759,3	817
39	4	38,940	38,465	36,342	36,118	34,033	33,655	36,402	36,702	34,670	35,270	913,0	976
42	4,5	41,937	41,437	39,014	38,778	36,416	36,007	39,077	39,392	37,129	37,799	1045	1121
45	4,5	44,937	44,437	42,014	41,778	39,416	39,007	42,077	42,392	40,129	40,799	1224	1306
48	5	47,929	47,399	44,681	44,431	41,795	41,352	44,752	45,087	42,587	43,297	1377	1473
52	5	51,929	51,399	48,681	48,431	45,431	45,000	48,752	49,087	46,587	47,297	1652	1758
56	5,5	55,925	55,365	52,353	52,088	49,177	48,700	52,428	52,783	50,046	50,796	1905	2030
60	5,5	59,925	59,365	56,353	56,088	53,177	52,700	56,428	56,783	54,046	54,796	2227	2362
64	6	63,920	63,320	60,023	59,743	56,559	56,048	60,103	60,478	57,505	58,305	2520	2676
68	6	67,920	67,320	64,023	63,743	60,559	60,048	64,103	64,478	61,505	62,305	2888	3055

